

1 **Abstract of the Invention**

2 A metal sheet punch device for metal sheets which includes a  
3 longitudinally extended frame having forward and rearward ends and  
4 alignment devices for aligning the frame on a metal sheet. At  
5 least two metal punch devices are mounted on the frame, each  
6 including a metal punch support structure movably mounted on the  
7 frame and a metal punch having a pointed lower end, the metal punch  
8 mounted on the underside of the metal punch support arm structure.  
9 A support structure drive device such as a coiled spring is  
10 operatively connected to the metal punch support structure to  
11 rapidly move the metal punch support structure between a retracted  
12 position and an extended position and a trigger device is  
13 operatively connected to the metal punch devices to trigger each of  
14 them to drive the metal punch into the metal sheet to form at least  
15 two securement screw indentations therein.